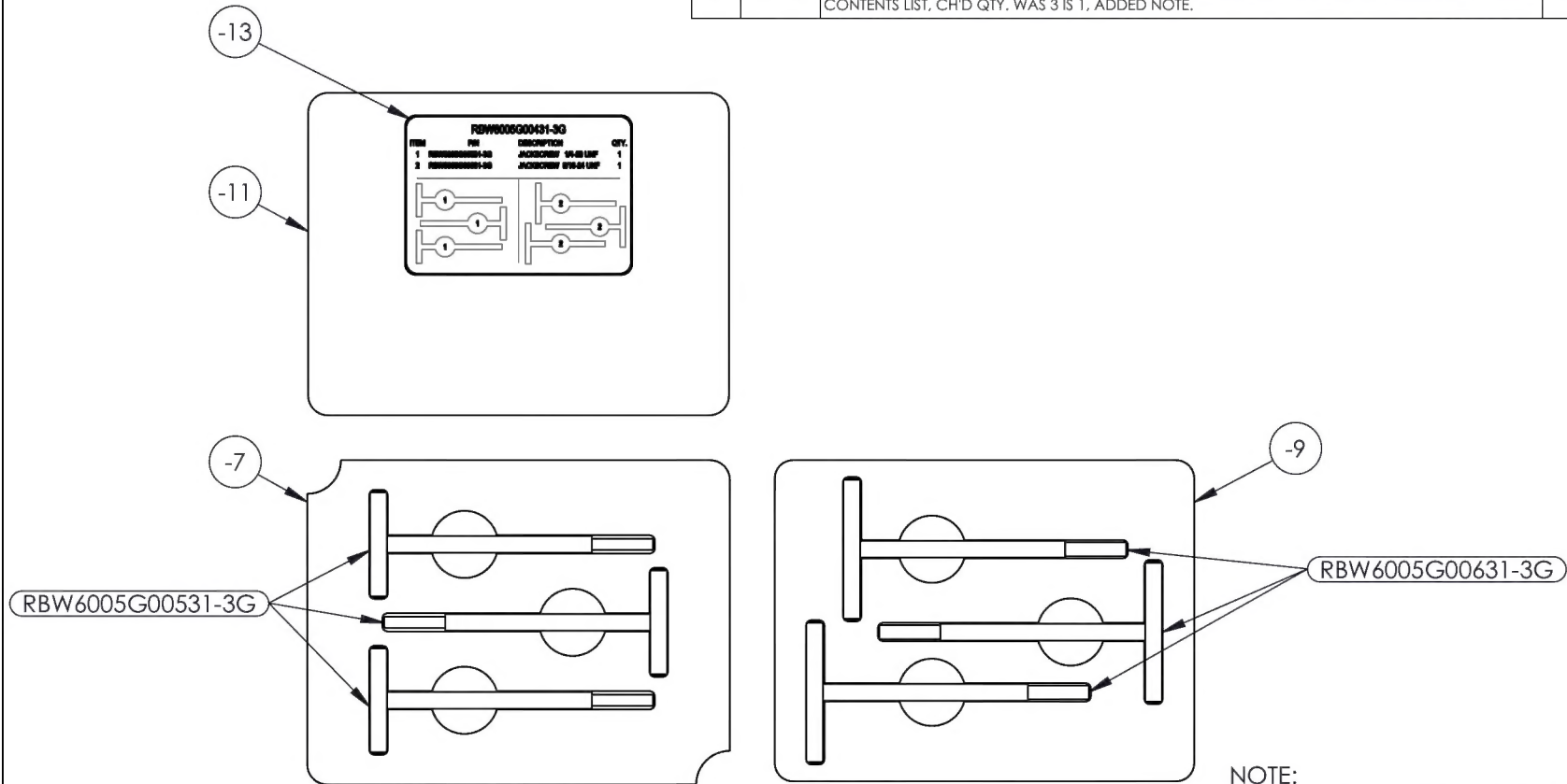


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-7 & -9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS. -11 CH'D DIM WAS $\nabla .06$ IS $\nabla .13$, WAS 5.50 IS 5.06, WAS 4.50 IS 3.56. -13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



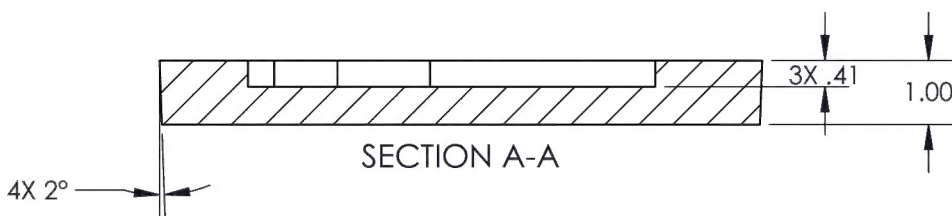
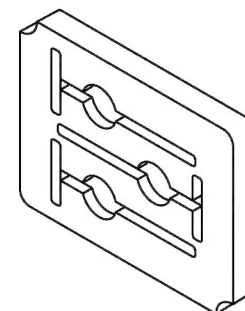
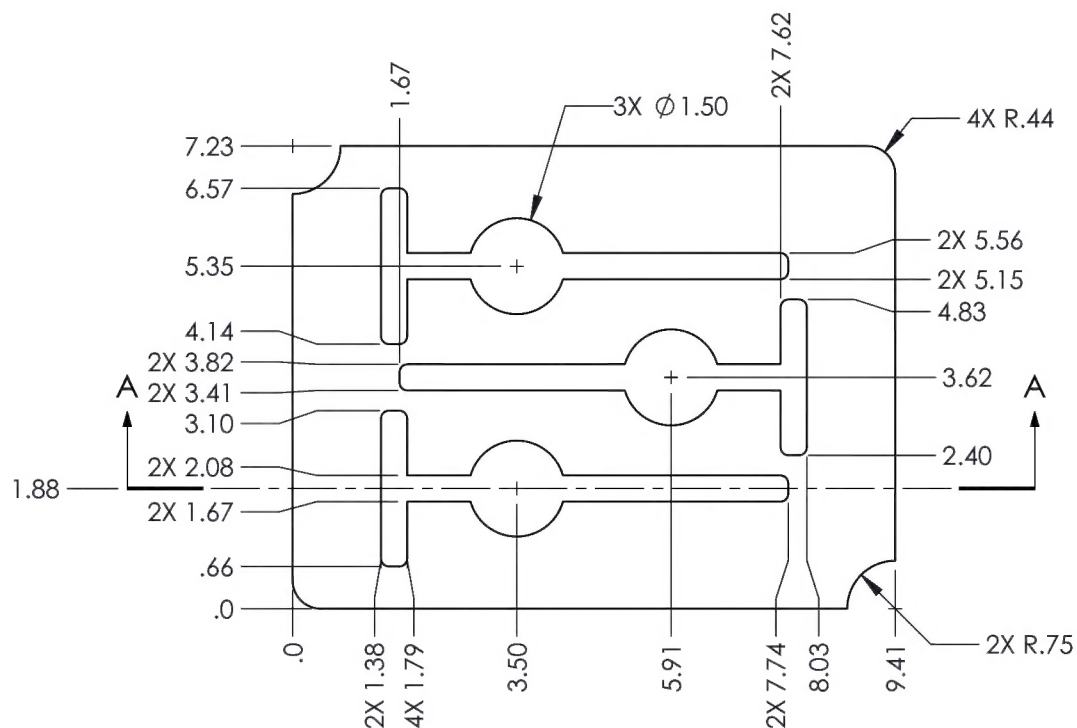
NOTE:
REFERENCE AGUSTA T/N 3G6005G00431.

DART AEROSPACE																									
TITLE JACKSCREW SET																									
DWG NO. RBW6005G00431-3G	REV 2																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX \pm .005 FRACTIONS \pm 1/8</td> </tr> <tr> <td></td> <td>.XX \pm .01 ANGLES \pm 5°</td> </tr> <tr> <td></td> <td>.X \pm .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>USED ON MODEL</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>AW139</td> </tr> <tr> <td>APPROVED: WEIL</td> <td></td> </tr> <tr> <td>SCALE 1:4</td> <td>DATE 3/17/2010</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX \pm .005 FRACTIONS \pm 1/8		.XX \pm .01 ANGLES \pm 5°		.X \pm .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON	USED ON MODEL	QA APPR: LINDSAY	AW139	APPROVED: WEIL		SCALE 1:4	DATE 3/17/2010
MAT'L	UNLESS OTHERWISE SPECIFIED																								
HEAT TREAT	DIMENSIONS ARE IN INCHES																								
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OPPS APPR: ANDERSON	USED ON MODEL																								
QA APPR: LINDSAY	AW139																								
APPROVED: WEIL																									
SCALE 1:4	DATE 3/17/2010																								

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	JACKSCREW		RBW6005G00531-3G	1
				1	JACKSCREW		RBW6005G00631-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E	N/S
		B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)	2
		B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)	3
		B/O	-11	1	LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)	4
			-13	1	INSIDE PLACARD	PLASTIC		5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-7 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



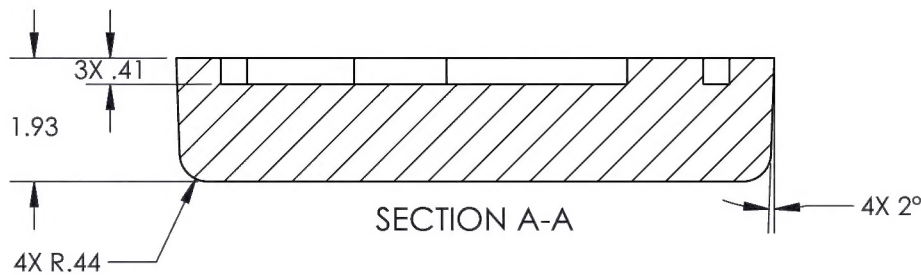
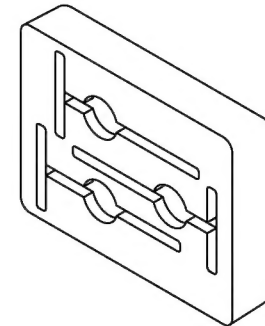
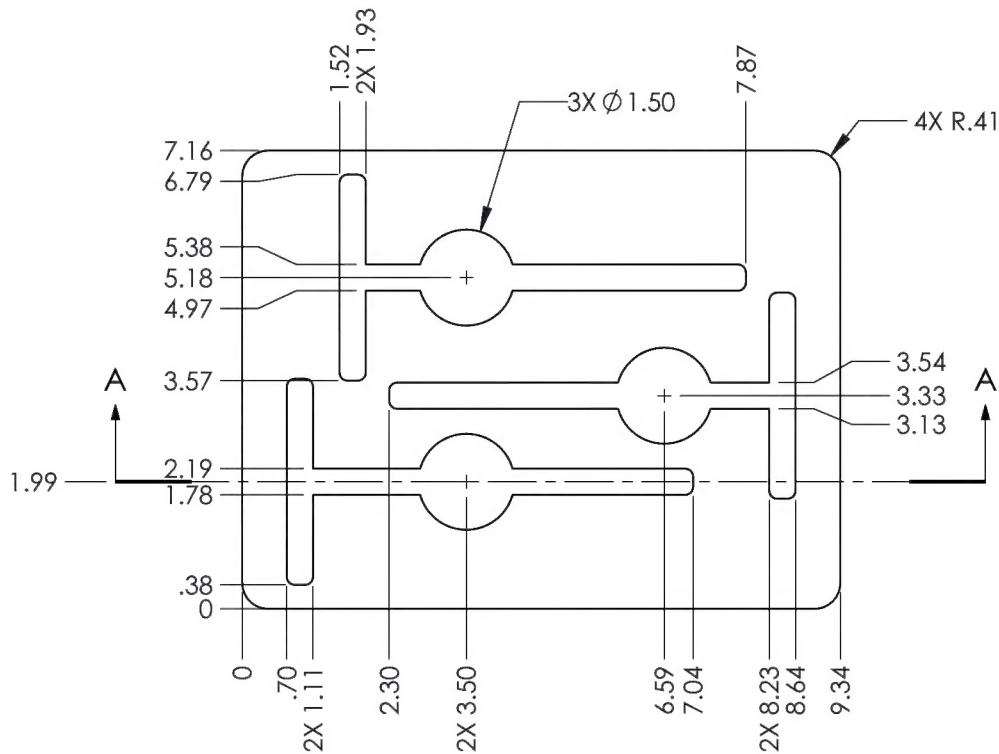
(-7)

TOP SHELF FOAM

DART AEROSPACE	
TITLE JACKSCREW SET	
DWG NO. RBW6005G00431-3G-7	REV 2
MAT'L Y20 BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: WEIL	
USED ON MODEL AW139	
SCALE 1:3	DATE 3/7/2010
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



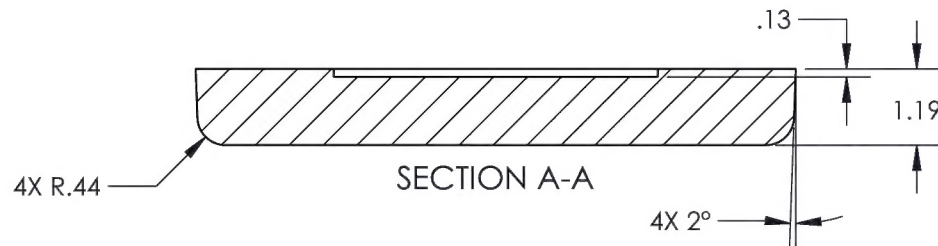
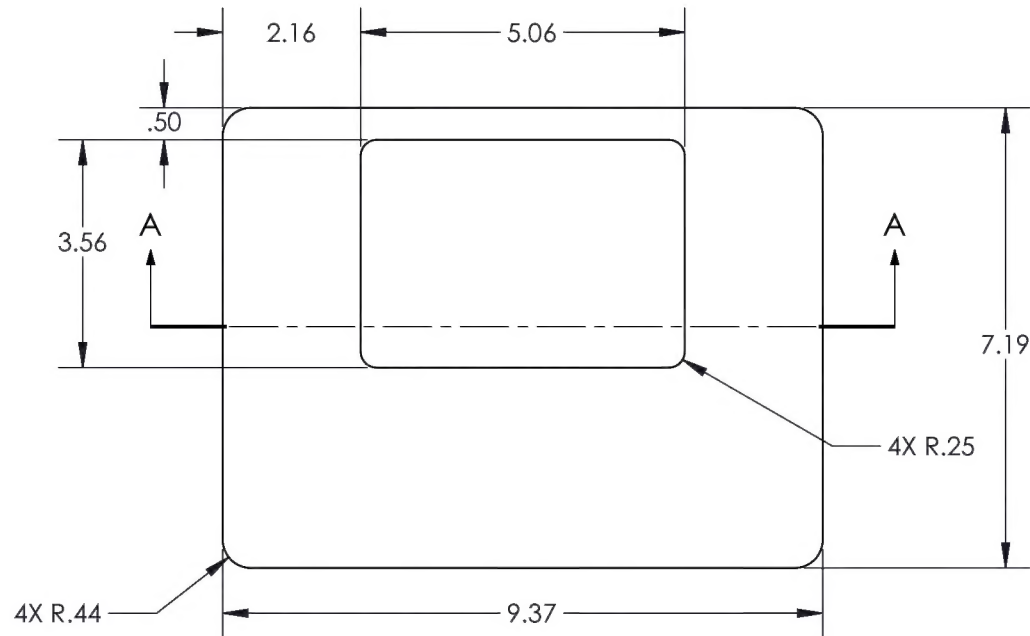
(-9)

BOTTOM SHELF FOAM

DART AEROSPACE	
TITLE JACKSCREW SET	
DWG NO. RBW6005G00431-3G-9	REV 2
MAT'L Y20 BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
USED ON MODEL AW139	
SCALE 1:3	DATE 3/17/2010
SHEET 3 OF 5	

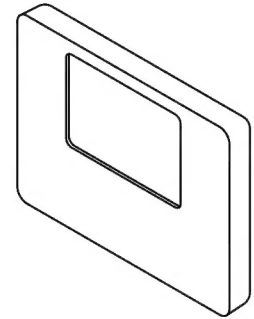
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-11 CH'D DIM WAS ∇ .06 IS ∇ .13, WAS 5.50 IS 5.06, WAS 4.50 IS 3.56.	2/3/2016	RJC	JAG



(-11)

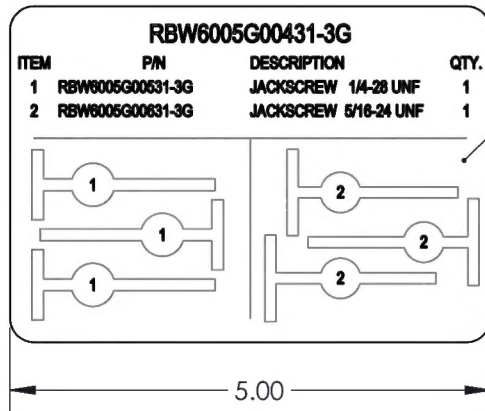
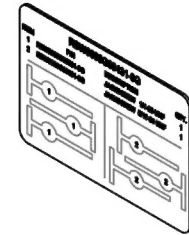
LID FOAM



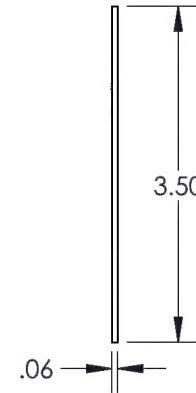
DART AEROSPACE	
TITLE JACKSCREW SET	
DWG NO. RBW6005G00431-3G-11	REV 2
MAT'L Y20 BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
USED ON MODEL AW139	
SCALE 1:3	DATE 3/17/2010
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0017	-13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



BLACK BACKGROUND
WITH WHITE LINES AND LETTERS



NOTE:
USE PDF.

(-13)

INSIDE PLACARD

DART AEROSPACE	
TITLE JACKSCREW SET	
DWG NO. RBW6055G00431-3G-13	REV 2
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: WEIL	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AW139
SCALE 1:2	DATE 3/17/2010
	SHEET 5 OF 5